

# XFT193

Model	
LINEM	IISS™

Convectio	n oven	Electric
4 trays 60	0x400	Drop down opening
Knob		
Voltage:	380-415V 3N~ / 2	220-240V 3~ / 220-240V 1~

#### **Description**

Convection oven with humidity, analogical control and 304 stainless steel cooking chamber. Time, temperature, steam percentage and 2 fan speeds function. Ideal for all baking processes of fresh and frozen bakery products. The AIR.Plus technology guarantees perfect cooking uniformity on all baking trays.



# Standard cooking features Manual cooking

• Temperature: 80 °C - 260 °C

• Convection and humidity cooking starting from 80 °C

#### **Key features**

- Rounded baking chamber made of high-resistance AISI 304 steel
- Double glass
- Cooking chamber lighting through LED lights embedded in the door
- Baking chamber with chrome-plated steel rack rails
- Fan system and high-performance circular heating elements

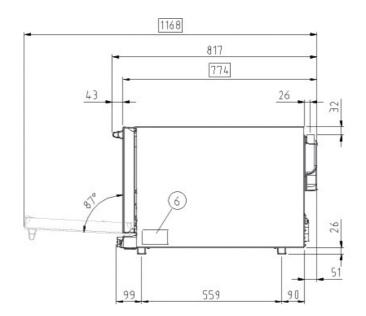
# Advanced and automatic cooking features Unox Intensive Cooking

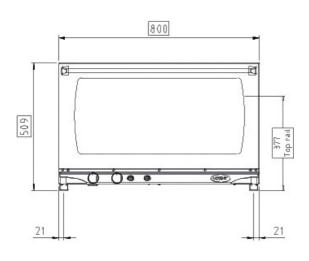
- DRY.Plus: rapidly extracts humidity from the cooking chamber
- STEAM.Plus: creates instant humidity
- AIR.Plus: multiple fans with reverse gear

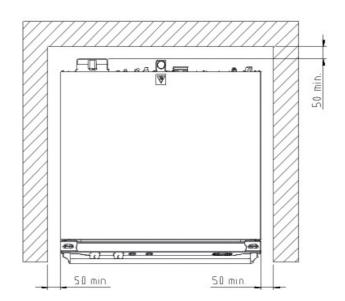


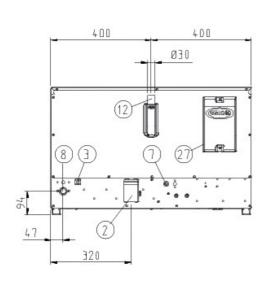


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# **Dimensions and weight**

Width	800 mm
Depth	774 mm
Height	509 mm
Net weight	49 kg
Tray pitch	75 mm

# **Connection positions**

2	Terminal board power supply
3	Unipotential terminal
6	Technical data plate
7	Safety thermostat
8	3/4" female NPT water inlet
12	Hot fumes exhaust chimney

- **13** Accessories connection
- 27 Cooling air outlet



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#### **Electrical power supply**

STANDARD	
Voltage	380-415 V
Phase	~3PH+N+PE
Frequency	50 / 60 Hz
Total power	6,5 kW
Max Amp draw	13 A
Required breaker size	16 A
Power cable requirements*	5G x 1,5 mm^2
Plug	NOT INCLUDED
OPTION A	
Voltage	220-240 V
Phase	~3PH+PE
Frequency	50 / 60 Hz
Total power	6,5 kW
Max Amp draw	14 A
Required breaker	
size	25 A
•	25 A 4G x 2,5 mm^2
size Power cable	
Power cable requirements*	4G x 2,5 mm^2
Power cable requirements*	4G x 2,5 mm^2
Power cable requirements* Plug OPTION B	4G x 2,5 mm^2 NOT INCLUDED
Power cable requirements* Plug OPTION B Voltage	4G x 2,5 mm^2 NOT INCLUDED
Power cable requirements* Plug OPTION B Voltage Phase	4G x 2,5 mm^2  NOT INCLUDED  220-240 V ~1PH+PE
Power cable requirements* Plug OPTION B Voltage Phase Frequency	4G x 2,5 mm^2  NOT INCLUDED  220-240 V ~1PH+PE  50 / 60 Hz
Power cable requirements* Plug OPTION B Voltage Phase Frequency Total power	4G x 2,5 mm^2  NOT INCLUDED  220-240 V ~1PH+PE 50 / 60 Hz 6,5 kW
Power cable requirements* Plug OPTION B Voltage Phase Frequency Total power Max Amp draw Required breaker	4G x 2,5 mm^2  NOT INCLUDED  220-240 V ~1PH+PE 50 / 60 Hz 6,5 kW 28 A
Power cable requirements* Plug OPTION B Voltage Phase Frequency Total power Max Amp draw Required breaker size Power cable	4G x 2,5 mm^2  NOT INCLUDED  220-240 V ~1PH+PE  50 / 60 Hz  6,5 kW  28 A  32 A

<sup>\*</sup>Recommended size - observe local ordinance. Cable not included.

Cable not included.

#### Accessories

- LIEVOX: Proofer equipped with sensors capable to control and intervene automatically on the leavening process
- **Stand:** the multifunctional support ideal for storing trays safely and placing your oven at the perfect height to work
- Baking Essentials: special trays
- SPRAY&Rinse: Practical spray detergent to manually clean all kinds of oven. It degreases and removes all kind of dirt
- PURE: resin-based filtering system that eliminates from the water all substances that contribute to the formation of limescale inside the oven cooking chamber

#### **Water Supply**

USING A WATER SUPPLY THAT DOES NOT MEET UNOX'S MINIMUM WATER QUALITY STANDARDS WILL VOID ANY WARRANTY

It is the responsibility of the purchaser to ensure that the incoming water supply is compliant with the listed specifications through adequate treatment measures.

Drinking water inlet: 3/4" NPT\*, line pressure: Line pressure: 22 to 87 psi; 1.5 to 6 Bar (29 psi; 2 Bar recommended)

Inflow water specifications	
Free chlorine ≤ 0.5 ppm	
Chloramine ≤ 0.1 ppm	
<b>pH</b> 7 - 8.5	
Electrical conductivity $\leq 1000 \mu \text{S/cm}$	
<b>Total hardness</b> ≤ 30° dH	
Steam circuit: inflow water specifications	
Chlorides ≤ 120 ppm	

Total hardness  $\leq 8$  °dH

To avoid the formation of limescale the incoming water must have total

### **Installation requirements**

hardness  $\leq 8^{\circ}dH$ .

Installations must comply with all local electrical systems, particularly as for minimum wire gauge required for field connection, hydraulic and ventilation supply. Exhaust and fume analysis must be performed in case of gas ovens.

Register to DDC Service to access data and product specifications. www.ddc.unox.com